



Dart Aerospace Ltd.
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D2745
Job Sheet 186806



Part No: D2745

Job Qty: 80 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B IPP C 02.03.07 Update to turn in house NG IPP Rev:D 07-10-23 Removed tumbling JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea		12/7/18	0.00	0.00	Start Up Machining-1		JSD 12/17/18
100	Hardinge	80 pcs		12/7/18	0.01	5.86	Hardinge		" "
120	QC	80 pcs		12/7/18	0.00	0.00	QC8		18/12/18
130	Packaging	80 pcs		12/7/18	0.00	0.00	Packaging3-1	FP001	BEB 18-12-10 (80)
140	QC21-SA	80 Ea		12/7/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2515
Descriptions: 130 - LOCATION : FP001

DAE
21
3-85

DEC 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	7.6720 ft (.0959 ea)	90-Start up Operation	SD3403

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	8	107	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.060inches $\pm$ 0.010	0.070 0.050		
2	Bushing	0.400inches $\pm$ 0.010	0.410 0.390		
3	Bushing	0.060inches $\pm$ 0.010	0.070 0.050		
4	Bushing	1.020inches $\pm$ 0.010	1.030 1.010		
5	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
6	Bushing	20.000Degrees $\pm$ 0.000	20.000 20.000		
7	Bushing	0.472inches $\pm$ 0.010	0.482 0.462		
8	Bushing	0.375inches + 0.006 - 0.001	0.381 0.374		
9	Bushing	0.560inches $\pm$ 0.010	0.570 0.550		
10	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		

Plex 11/21/18 1:45 PM dart.white.jesse



Container No: S135705



Part: D2745

Job No: 186806

Serial No/Batch: S135705

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/07/18